

yellow precipitate was separated. The precipitate was filtered, washed with water, and dried in vacuo to yield crude product (1.9 g). The product was purified by preparative TLC to obtain 1.6 g of **6** (yield 80%).

Rate of Addition Reaction of Ethanol to the Compound 2. The reaction was started when ethanolic potassium hydroxide was added to a benzene solution of **2** and the absorbance at 615 nm at 21 °C was followed. Because of the presence of excess ethanol, a pseudo-first-order rate constant (k_{obsd}) was calculated by the equation $k_{\text{obsd}} = (2.303/t)(\log A_0/A)$, where A is absorbance at time t , and A_0 is that of time $t = 0$. Plots of $\log A_0 - \log A$ vs. time t gave good straight lines.

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Supplementary Material Available. NMR spectra of compounds

5 and **7** (6 pages). Ordering information is given on any current masthead page.

Registry No.—**1**, 4051-59-6; **2**, 6117-27-7; **4**, 49629-44-9; **5**, 68827-60-1; **6**, 68827-62-3; **7a**, 68827-61-2; ethanol, 64-17-5.

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- (4) The addition reaction in a neutral benzene-ethanol (1:1) solution required several days to obtain a minor amount of **5** while the reaction proceeded rapidly in the presence of a catalytic amount of a base. The rate became more rapid the higher the concentration of potassium hydroxide. KOH: 5×10^{-4} mol/L, $k = 4 \times 10^{-3}$ L/(mol s); 7×10^{-4} mol/L, $k = 12.1 \times 10^{-3}$ L/(mol s) (k is rate constant at 21 °C). The solvent deuterium isotope effect on the rate constant ($k^{\text{EtOH}}/k^{\text{EtOD}}$) for the base-catalyzed addition of ethanol to **2** was found to be about 7.3.
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Reactions of Phthalic Anhydride with 2-Amino Alcohols¹

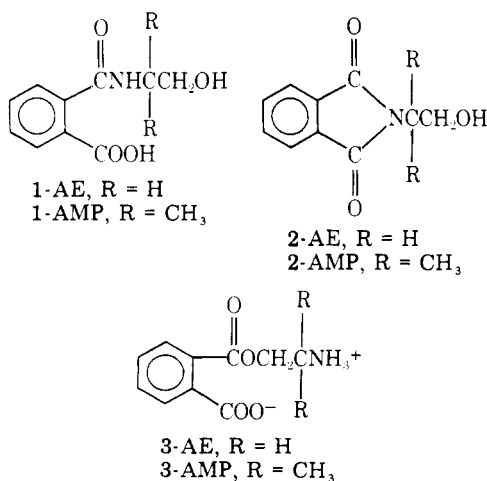
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Depending on conditions, equimolar amounts of phthalic anhydride and 2-amino-2-methyl-1-propanol react to form amide 1-AMP, imide 2-AMP, and/or ester 3-AMP. Amide 1-AMP undergoes an acyl shift to ester 3-AMP, apparently representing the first example of an *N*- to *O*-acyl shift in the absence of strong acid. In contrast, phthalic anhydride and 2-aminoethanol yield only amide 1-AE or imide 2-AE. No acyl shift of amide 1-AE to ester 3-AE was detected. Oxazolines 6-AE and 6-AMP hydrolyze to esters 3-AE and 3-AMP when recrystallized from 95% EtOH. Our results disprove earlier claims of rearrangement to the eight-membered ring lactam-lactone compound **7**, which appears to remain unknown.

Phthalic anhydride (PA) has been reported² to react exothermally with 2-aminoethanol (AE) at room temperature. Without isolating the product (presumably amide 1-AE), the reaction mixture was heated to yield the (2-hydroxyethyl)-

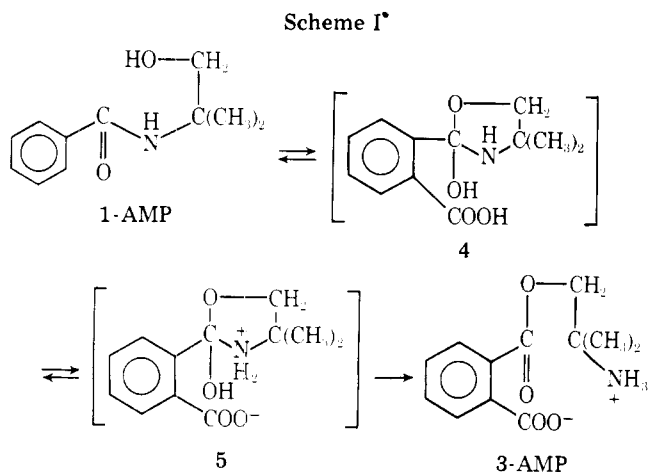


phthalimide (2-AE). In attempting to synthesize amide 1-AMP and imide 2-AMP by reaction of PA with 2-amino-2-methyl-1-propanol (AMP), we find marked differences in reactions of the two amino alcohols.

Results and Discussion

The product of reaction of equimolar amounts of PA with AE at room temperature in acetonitrile was found to be amide 1-AE. As reported,² when PA and AE react in refluxing benzene, imide 2-AE is formed. In contrast, in acetonitrile at room temperature or in refluxing benzene, PA reacts with AMP to give mixtures of amide 1-AMP and ester 3-AMP. When reacted in gently refluxing toluene, only ester 3-AMP is obtained. Reaction in refluxing xylene was required to obtain imide 2-AMP. It was found that amide 1-AMP rearranges to ester 3-AMP when a suspension is refluxed in benzene or more rapidly by refluxing a solution in acetonitrile. However, when amide 1-AE is refluxed in benzene it does not rearrange to ester 3-AE, and when a solution in acetonitrile is refluxed imide 2-AE is formed.

Many (2-hydroxyalkyl)amides have been shown to undergo acyl shifts to form 2-aminoalkyl ester hydrochlorides in the presence of stoichiometric amounts of HCl.³ This appears to be the first report of an acyl shift in the absence of a strong acid. We propose that the shift is facilitated by the neighboring carboxylic acid group as shown in Scheme I. The proposed mechanism is analogous to one proposed by Welsh^{3e} for rearrangement of (2-hydroxyalkyl)benzamides. Protonation of N in the tetrahedral intermediate **4** is proposed to enhance the leaving tendency of this group. Furthermore, the reverse reaction is restricted by the lower solubility of ester 3-AMP



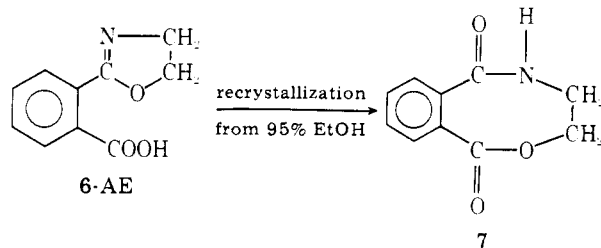
and stabilization of the product as the zwitterion. Reasenberg and Goldberg^{3c} report that acyl shifts occur more readily if the carbon adjacent to the nitrogen has two substituents but provide no explanation. However, it is well known that *gem*-dimethyl groups facilitate ring closure reactions.⁴ Formation of cyclic intermediate 4 may be facilitated by the methyl groups. Absence of methyl groups in amide 1-AE decreases the ease of formation of a corresponding cyclic intermediate and hence would make rearrangement to ester 3-AE more difficult. Since imide 2-AE forms under such mild conditions, attempts to force rearrangement of amide 1-AE to ester 3-AE lead instead to formation of imide 2-AE. Attempts to effect the acyl shift by the standard HCl procedure³ resulted in hydrolysis to phthalic acid and AE.

Both imides 2-AE and 2-AMP were found to saponify so easily that they could be titrated as monofunctional acids by continuing addition of base until the drifting end point stabilized. Substituted phthalimides have been saponified by refluxing 5 min in alcoholic KOH.⁵ However, titration at room temperature has not been reported. The 2-hydroxy group may increase the ease of saponification.

Conditions for reacting PA with AE or AMP to form oxazolines were not found. Oxazoline 6-AMP was synthesized by the procedure for making oxazoline 6-AE.^{6,7} The structure was confirmed by titration, IR, NMR, and elemental analysis. It could be recrystallized from dry 1-propanol; however, recrystallization from 95% EtOH led to hydrolysis to form ester 3-AMP. Most oxazolines are quite resistant to hydrolysis.⁸ For example, Goldberg⁹ found that refluxing in H₂O for 20 h was required to hydrolyze 2-phenyloxazoline to *N*-(2-hydroxyethyl)benzamide. The anchimeric effect on hydrolysis of many

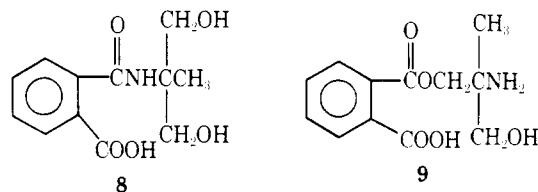
phthalic acid derivatives is well known.¹⁰ A possible mechanism for the hydrolysis is represented by Scheme II.

Hasan⁷ reported that oxazoline 6-AE rearranged to 4,5-dihydro-1*H*-2,5-benzoxazoline-1,6(3*H*)-dione (7) on recrystallization from 95% EtOH. However, we find that the product is not 7, but rather is ester 3-AE. The elemental analysis reported by Hasan is consistent with 3-AE, C₁₀H₁₁NO₄, not 7, C₁₀H₉NO₃. The analysis was attributed to a hydrate of 7,

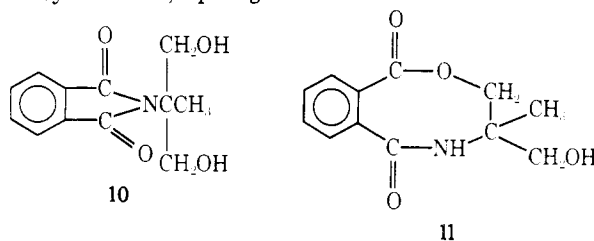
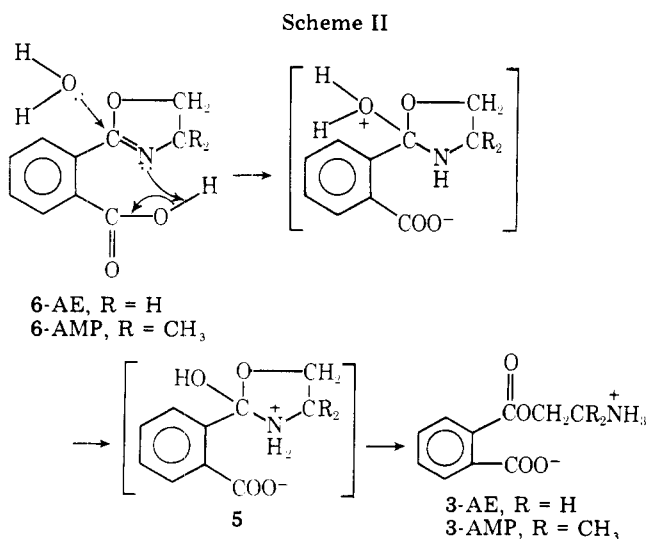


"C₁₀H₉O₃N·H₂O". NMR in Me₂SO-*d*₆ shows a peak at δ 7.8–7.5 as Hasan reported and attributed to the aromatic protons. On closer examination, the peak is seen to be superimposed on a broad absorption from δ 8.6–6.2. The total number of protons over this range integrates at seven, accounting for the aromatic and NH₃ protons. NMR in CF₃COOH¹¹ clearly separates the three protons of ⁺NH₃ at δ 7.65–6.5 from four aromatic protons at δ 8.2–7.65. The acid and amine equivalent weights correspond to structure 3-AE rather than 7. While Hasan reports that the molecular weight by mass spectrometry corresponds to C₁₀H₉NO₃, this ion could result from loss of H₂O from a C₁₀H₁₁NO₄ ion. Since oxazoline 6-AE can be recrystallized unchanged from absolute EtOH, as shown by Körmeny⁶ and confirmed here, the change in 95% EtOH is not just a thermal effect.

Sprung¹² reported that the reaction product of PA with 2-amino-2-methyl-1,3-propanediol was the half-amide 8.



However, his titration data are consistent with a mixture of 8 and half-ester 9, in line with our results with AMP. At higher temperature an equivalent of water was evolved; Sprung considered two possible structures for the product, imide 10 and dihydrobenzoxazocinedione derivative 11. Although the compound yielded a dibenzoyl derivative on reaction with benzoyl chloride, Sprung decided on structure 11 since an



acetic anhydride-pyridine determination of hydroxy equivalent weight indicated the presence of one hydroxyl group. Based on our finding that imides 2-AE and 2-AMP saponify readily, it would be expected that imide 10 would saponify during the titration when determining hydroxy equivalent weight. Therefore, we conclude that the compound was imide 10 since failure to consider saponification would lead to the conclusion that there was one instead of two hydroxyl groups. Thus, as far as we can determine, there has been no substantiated synthesis of 4,5-dihydro-1*H*-2,5-benzoxazocine-1,6(3*H*)-dione or its derivatives.

Experimental Section

Nonaqueous titrations for amine equivalent weight were done following the method of Fritz.¹³ Acid equivalent weights were determined in DMF with 0.1 N aqueous NaOH. NMR spectra were obtained using an EM-390 90-MHz NMR spectrometer. IR spectra were obtained using a Perkin-Elmer Model 137 IR spectrophotometer. PA was reagent grade from Fisher Scientific, AE was reagent grade from Sigma Chemical Co., and AMP was from IMC Chemical Group, Inc. Elemental analyses were run by Chemalytics, Inc., Tempe, Ariz.

Reactions of Phthalic Anhydride with 2-Aminoethanol (AE). A solution of 12.2 g (0.2 mol) of AE in 50 mL of acetonitrile was added to a solution of 29.6 g (0.2 mol) of PA in 250 mL of acetonitrile while cooling to keep the temperature below 30 °C. Filtration gave 38.5 g (92%) of 2-[(2-hydroxyethyl)amino]carbonylbenzoic acid (amide 1-AE). Recrystallized from MeOH-ether, it had mp 123–125.5 °C with an acid equivalent weight, IR, and NMR appropriate for amide 1-AE. A melting point of 113 °C for this amide prepared by hydrolysis of imide 2-AE has been reported.⁷ Duplication of this procedure gave amide 1-AE with mp 122–124 °C.

Reaction of the same amounts of AE and PA in refluxing benzene gave an 80% yield of 2-(2-hydroxyethyl)-1*H*-isoindole-1,3(2*H*)-dione (imide 2-AE). After recrystallization from H₂O, it had mp 124.5–127 °C (lit.² mp 123–126 °C). Titration gave an acid equivalent weight of 188 (calcd 191, assuming saponification to amide 1-AE) at the end of a drifting end point and showed the absence of amine. IR and NMR were appropriate for imide 2-AE.

Reactions of Phthalic Anhydride with 2-Amino-2-methyl-1-propanol (AMP). PA (29.6 g, 0.2 mol) and AMP (17.8 g, 0.2 mol) in 150 mL of toluene were refluxed for 5 hr. No water was evolved. A 90% yield of mono(2-amino-2-methyl-1-propyl) ester of benzene-1,2-dicarboxylic acid (ester 3-AMP) was collected by filtration of the cooled reaction. Melting point after recrystallization from MeOH was 192–194 °C; acid equivalent weight 239; amine equivalent weight 236 (calcd 237); IR ν_{\max} (KBr) 3200–2500, 2150, 1725, 1625, 1550 cm⁻¹; NMR (Me₂SO-*d*₆) δ 7.7–7.3 (m, 4 H), 4.3 (s, 2 H), 1.35 (s, 6 H); NMR (CF₃COOH) δ 8.2–7.7 (m, 4 H), 7.3–6.7 (s, 3 H), 4.65 (s, 2 H), 1.68 (s, 6 H). Anal. Calcd for C₁₂H₁₅NO₄: C, 60.76; H, 6.33; N, 5.91. Found: C, 60.71; H, 6.24; N, 5.74. The same product resulted from refluxing PA and AMP in acetonitrile for 1.5 h.

A solution of 17.8 g (0.2 mol) of AMP in 50 mL of acetonitrile was added dropwise to a solution of 29.6 g (0.2 mol) of PA in 500 mL of acetonitrile while maintaining the temperature at 4–15 °C. After 1 week in a refrigerator, 24 g of solid was formed: acid equivalent weight 230, amine equivalent weight 479, corresponding to approximately 50% amide 1-AMP and 50% ester 3-AMP. When the reaction was carried out in refluxing benzene for 0.5 h, 91% of product was obtained. Based on acid and amine equivalent weights, it was approximately 33% amide 1-AMP and 67% ester 3-AMP.

Refluxing the same amounts of PA and AMP in 150 mL of xylene for 3 h led to evolution of 0.2 mol of H₂O. Dilution with 500 mL of hexane gave a viscous liquid (after removing solvent under vacuum, 20.6 g). The supernatant liquid was decanted, and after standing overnight 13 g of 2-[(1,1-dimethyl-2-hydroxyethyl)-1*H*-isoindole-1,3(2*H*)-dione (imide 2-AMP) was obtained. Recrystallization from MeOH-hexane gave mp 66–69 °C: IR ν_{\max} (KBr) 3500, 2950, 1780, 1700, 1625, 1475, 1040 cm⁻¹; NMR (Me₂SO-*d*₆) δ 7.8 (s, 4 H), 5.5–4.7 (s, 1 H), 3.8 (s, 2 H), 1.63 (s, 6 H), addition of D₂O eliminated the peak from OH at δ 5.5–4.7. Anal. Calcd for C₁₂H₁₃NO₃: C, 65.75; H, 5.94; N, 6.39. Found: C, 66.10; H, 5.79; N, 5.97. Acid equivalent weight after waiting for the drifting end point was 218 (calculated, assuming saponification to amide 1-AMP, 219). Based on titration, IR, and NMR, the viscous liquid contained a substantial fraction of imide as well as other products possibly including low molecular weight oligomers and oxazoline 6-AMP.

2-[(1,1-Dimethyl-2-hydroxyethyl)amino]carbonylbenzoic Acid (1-AMP). Since amide 1-AMP could not be isolated from reaction of AMP and PA, it was synthesized by hydrolysis of imide 2-AMP. Imide 2-AMP (2.8 g) was dissolved in 10 mL of 10% aqueous NaOH at room temperature. After filtration, the solution was neutralized to pH 2 with HCl at 0 °C; 1.7 g of 2-[(1,1-dimethyl-2-hydroxyethyl)amino]carbonylbenzoic acid (amide 1-AMP) was obtained. Recrystallization from MeOH-ether gave crystals with mp 144–147 °C; acid equivalent weight 237 (calcd 237); IR ν_{\max} (KBr) 3350, 3200, 2900, 1700, 1640, 1540, 1040 cm⁻¹; NMR (Me₂SO-*d*₆) δ 7.8–6.3 (m, 7 H), 3.5 (s, 2 H), 1.3 (s, 6 H). Anal. Calcd for C₁₂H₁₅NO₄: C, 60.76; H, 6.33; N, 5.91. Found: C, 60.87; H, 6.55; N, 5.88.

Thermal Rearrangement of Amide 1-AMP and Ester 3-AMP. A suspension of 4.05 g of 1-AMP was refluxed in 20 mL of benzene for 1.5 h. No water was evolved. After cooling and filtering, 3.6 g of product with mp 139–143 °C was obtained: acid equivalent weight

236, amine equivalent weight 1723, corresponding to 86% amide 1-AMP and 14% ester 3-AMP. After refluxing in benzene for 16.5 h, 48% of amide 1-AMP had rearranged to ester 3-AMP. When a solution of 3.1 g of amide 1-AMP was refluxed in 20 mL of acetonitrile for 16.5 h, 2.85 g of ester 3-AMP, mp 190–193 °C, was obtained: acid equivalent weight 235; amine equivalent weight 236.

When 3.1 g of ester 3-AMP was refluxed in 20 mL of benzene for 16.5 h, the product (3 g) was found to have mp 190–192 °C, acid equivalent weight 235, and amine equivalent weight 236, and IR showed no change. Similar results were obtained by refluxing in toluene for 38 h and in acetonitrile for 16.5 h.

Attempted Rearrangement of Amide 1-AE. A suspension of 9 g of amide 1-AE was refluxed in 150 mL of benzene until the first indication of water evolution was observed, 5 h. On filtration, 7.45 g of product (82.8%) was recovered (mp 121–122.5 °C), acid equivalent weight 205 (calcd 209). At the very end of the titration the end point drifted, indicating the presence of a small amount of imide 3-AE. No ester was formed as indicated by the absence of a significant amount of amine by titration. IR was identical with starting material.

When 2 g of amide 1-AE was refluxed in 30 mL of acetonitrile for 5 h, a small amount of viscous liquid separated on cooling. A total of 1.2 g of white crystals, mp 122.5–125 °C, was obtained by concentrating the solution. IR was the same as for imide 2-AE, and the acid equivalent weight was 192 after waiting for the drifting end point (calculated for imide 2-AE, assuming saponification to amide 1-AE, 191). No amine could be detected by titration.

2-(4,5-Dihydro-4,4-dimethyl-2-oxazolyl)benzoic Acid (6-AMP). The procedure for 2-(bromoethyl)phthalimide¹⁴ was modified to make 2-(bromo-1,1-dimethylethyl)phthalimide. The product had mp 58–59 °C. Without purification, it was warmed in 10% aqueous NaOH. Acidification (to pH 5 with HCl) of the filtered solution at 0 °C gave 14.1 g of white crystals: mp 175.5–177.5 °C; acid equivalent weight 216; amine equivalent weight 219 (calcd 219); IR ν_{\max} (KBr) 3400, 2900, 2450, 1700, 1660, 1560 cm⁻¹; NMR (Me₂SO-*d*₆) δ 7.8–7.4 (m, 4 H), 4.0 (s, 2 H), 1.25 (s, 6 H). Anal. Calcd for C₁₂H₁₃NO₃: C, 65.75; H, 5.94; N, 6.39. Found: C, 65.79; H, 5.90; N, 6.07.

When 6-AMP was recrystallized twice from 95% EtOH, the melting point increased to 192–194 °C. Acid equivalent weight, 235, amine equivalent weight, 236, IR, NMR, and elemental analysis were identical with ester 3-AMP.

When 6-AMP was recrystallized from dry 1-propanol, the product had mp 173–176 °C; acid equivalent weight 222; amine equivalent weight 223; IR was unchanged; NMR (Me₂SO-*d*₆) showed a small –CH₂– peak at δ 4.3 in addition to the major oxazoline –CH₂– peak at δ 4.0. Thus, there had been a small degree of hydrolysis, but the oxazoline did not rearrange due to heat.

Recrystallization of Oxazoline 6-AE. When 5 g of oxazoline 6-AE was recrystallized from 35 mL of 95% EtOH, 2.6 g of crystals was obtained; after a second recrystallization from 95% EtOH, the melting point was 143–147 °C; acid equivalent weight 204; amine equivalent weight 209 (calcd for C₉H₁₁NO₄, 209); IR ν_{\max} (KBr) 3300–2250, 2100, 1750, 1640, 1540 cm⁻¹; NMR (Me₂SO-*d*₆) δ 8.6–6.2 (m, 7 H), 4.55–4.38 (t, 2 H), 3.25–2.1 (t, 2 H); NMR (CF₃COOH) δ 8.2–7.65 (m, 4 H), 7.65–6.5 (s, 3 H), 5.0–4.75 (t, 2 H), 3.95–3.6 (m, 2 H). Anal. Calcd for C₁₀H₁₁NO₄: C, 57.42; H, 5.26; N, 6.70. Found: C, 57.19; H, 5.44; N, 6.68. The product was ester 3-AE.

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Registry No.—1-AE, 58509-24-3; 2-AE, 3891-07-4; 3-AE, 69177-70-4; 6-AE, 1445-70-1; 1-AMP, 69177-71-5; 2-AMP, 4490-74-8; 3-AMP, 69177-72-6; 6-AMP, 68365-12-8; PA, 85-44-9; AE, 141-43-5; AMP, 124-68-5; (2-bromo-1,1-dimethylethyl)phthalimide, 31792-17-3.

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